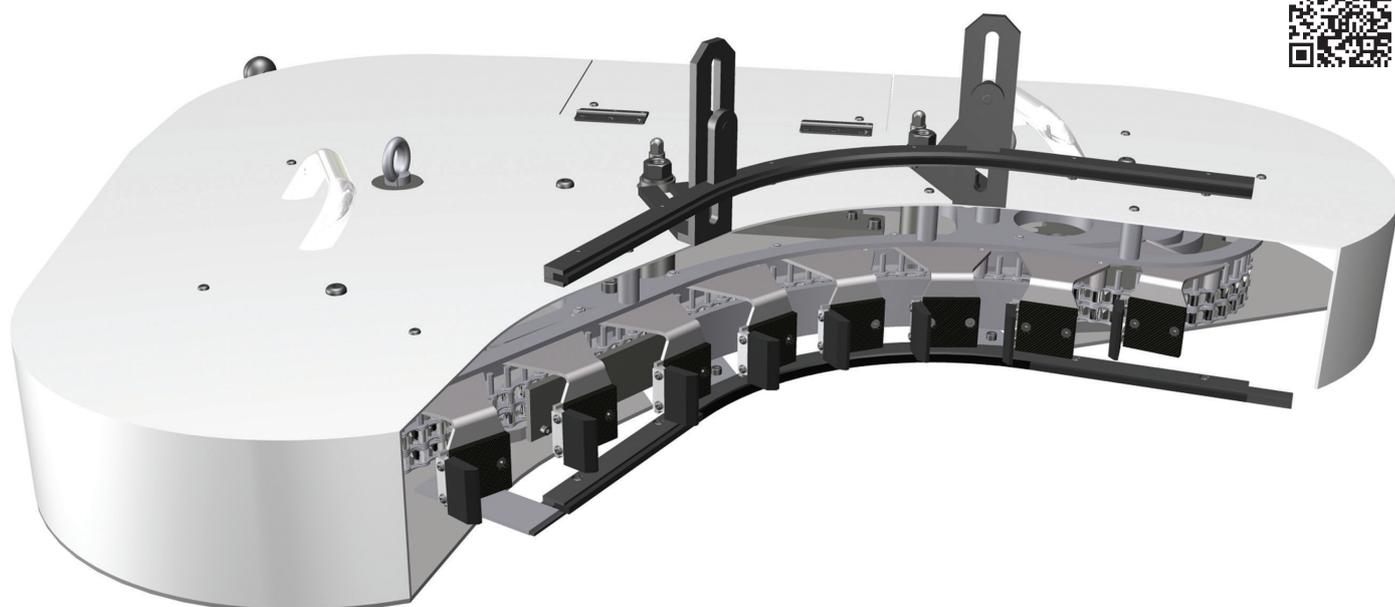


# AWT-1000 Transfer Unit

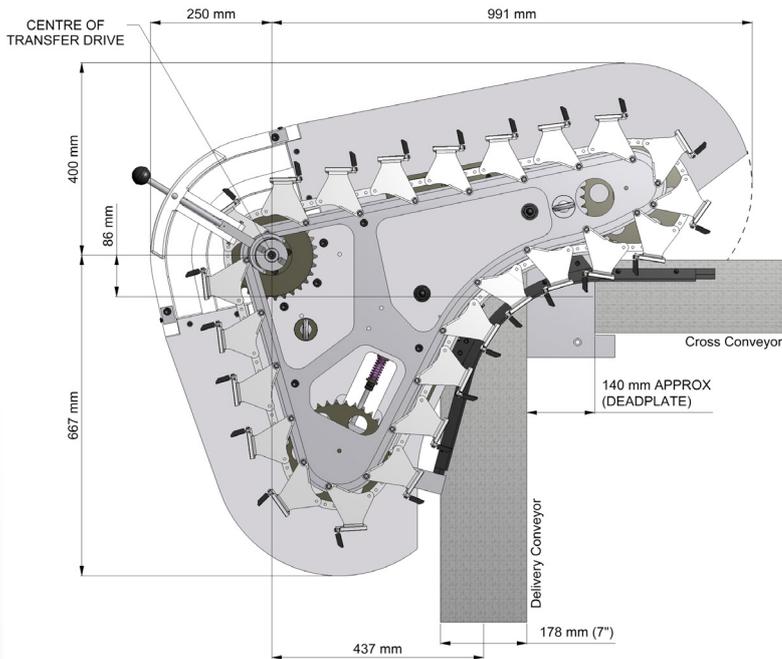


The AWT-1000 in design and concept is very similar to the HST-6000. This unit has a longer chain and has a different selection of finger spacings suitable for handling most types of production. The AWT-1000 has the same curve profile as the HST-6000 but a larger transfer and is suitable for direct replacement of some competitors' older transfer units.

## Features and Benefits

- 4 finger sizes
- 8 finger spacing configurations
- 'Quick Change' fingers
- Transfers containers from 40mm to 170mm diameter
- Adjustable top and bottom ware guides
- Spacing reduced by 40% through transfer
- Reduced job set-up time
- Enhanced container stability
- Reliable cross conveyor spacing
- Minimal spares holding
- Consistent ware handling up to 450BPM
- Intermediate fingers for 12 fingers and above
- For optimum performance we recommend use with Sheppee Cross Conveyor
- Recommended service intervals 12 months
- Carbon or SSB insulation

# AWT-1000 Transfer Unit



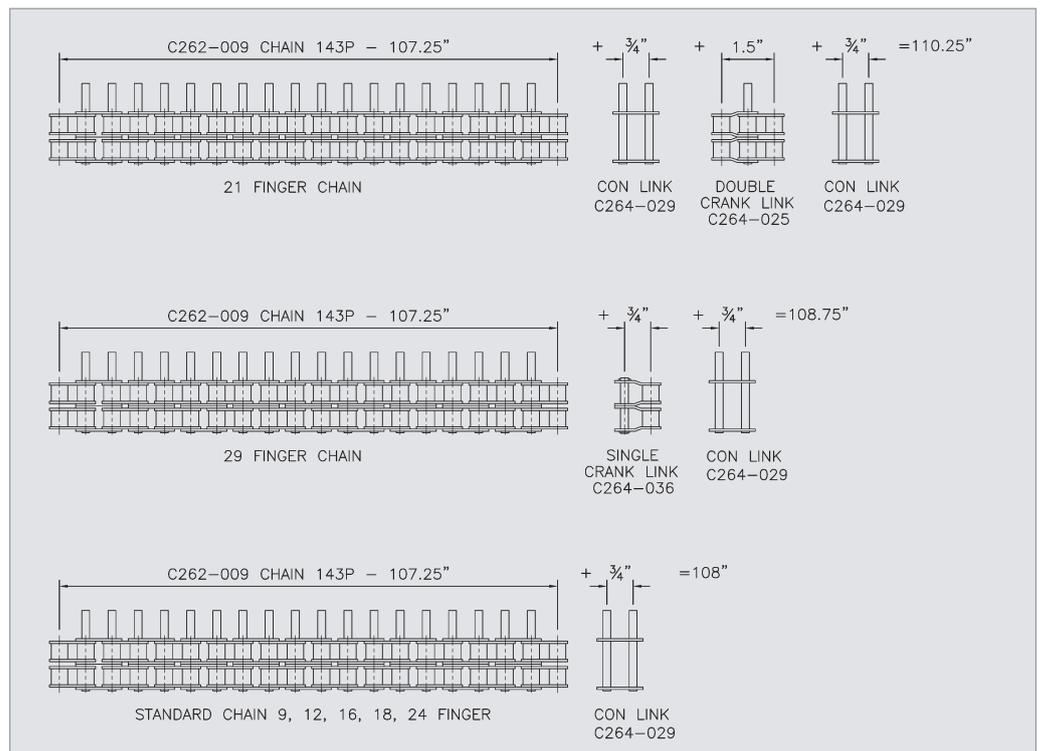
## Technical Specifications

Operating speed:	Up to 450BPM
Standard chain length:	108"
Chain pitch:	3/4" Duplex
Number of teeth on drive sprocket:	30
Chain movement per revolution of drive shaft:	22.5"

## Installation Details and Service Requirements

- Connection to Lincoln lubrication
- Can be driven by servo or synchronous motor drive
- Can work with all I.S. machine drive systems
- Transfer can be used in conjunction with a Sheppee ITD-8200 Transfer Drive Unit or STK-9284 Transfer Drive Gearbox

## Chain Length Data



# AWT-1000 Transfer Unit

## Finger Spacing Options

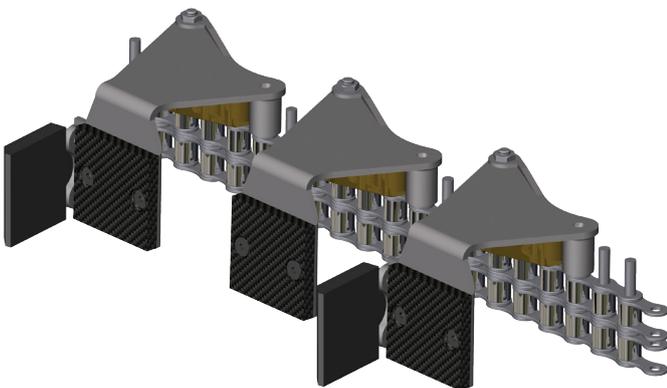
Number of Fingers	Finger Spacing	Finger Part Number*	Intermediate Finger Part Number	Maximum Container Size Limits
36	3"	HST-6021L/R		44mm
24	4 1/2"	HST-6018-01-L/R		66.5mm
		HST-6018-03-L/R		63mm
18	6"	HST-6018-01-L/R		70mm
		HST-6018-03-L/R		82mm
16	6 3/4"	HST-6018-03-L/R		98mm
12	9"	HST-6018-EXT-L/R	HST-6015-L/R	120mm
9	12"	HST-6018-EXT-L/R	HST-6015-L/R	165mm
<b>Special Chain - unable to change spacings</b>				
29	3 3/4"	HST-6018-01-L/R		54mm
21	5 1/4"	HST-6018-03-L/R		74mm

\* For SSB (Stainless Steel Braid) option, add "-SSB" to the end of the part number.

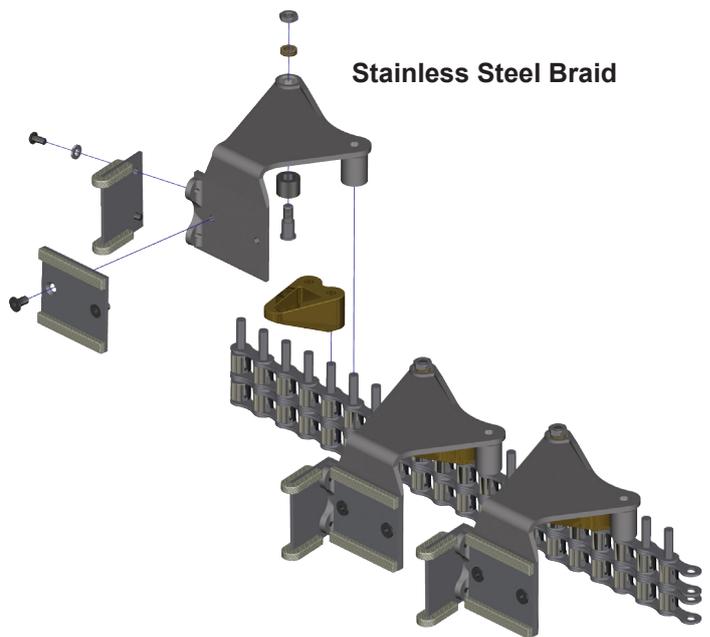
## Contact Material Options

- Customer to Specify

Carbon

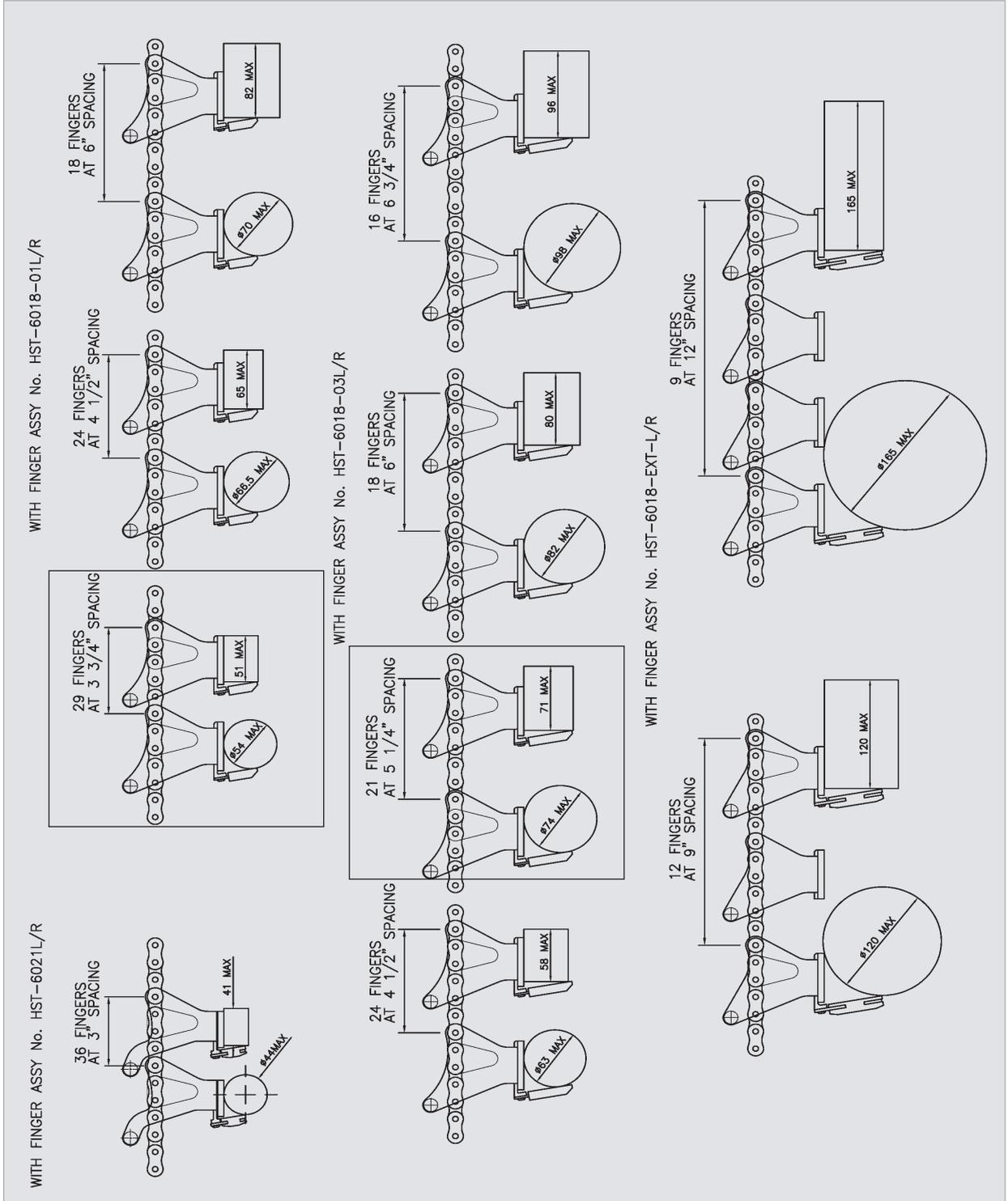


Stainless Steel Braid



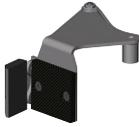
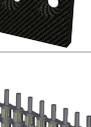
# AWT-1000 Transfer Unit

## Container size limits



# AWT-1000 Transfer Unit

## Variable and Consumable Item Identification Chart Standard Finger Assembly

Part Number	Description	
HST-6018-01-L/R	Size 01 Finger Assembly	
HST-6018-03-L/R	Size 03 Finger Assembly	
HST-6021L/R	3" Spacing Finger Assembly	
HST-6015L/R	Intermediate Finger	
HST-6020-L/R	Intermediate Finger for 5 1/4"	
HST-117-01	Size 01 Pusher Pad	
HST-117-03	Size 03 Pusher Pad	
HST-079	Back Pad	
HST-132	Back Pad for 3" spacing	
C292-009 C264-029 C264-025 C264-036	108" Chain Connecting Link Double Crank Link Single Crank Link	
AWT-113A	Upper/Lower Ware Guide	
AWT-113B	Upper Ware Guide	
AWT-113C	Lower Ware Guide	
HST-006	Finger Carrier	

For SSB (Stainless Steel Braid) option, add "- SSB" to the part number.

For all additional parts refer to assembly drawings.

# AWT-1000 Transfer Unit



## Telephone assistance

Telephone assistance is available for all Sheppee International customers, according to the times given below.

### Standard office hours telephone assistance

Monday to Thursday 08.30 - 17.15 (GMT)

Friday 08.30 - 13.00 (GMT)

### Out of office hours emergency breakdown assistance

Monday to Thursday 17.15 – 08.30 (GMT)

Friday 13.00 – 23.59 (GMT)

Saturday, Sunday and Public Holidays - 24 hour

Contact: **+44 844 826 5421** (UK only)

Contact: **+44 1904 608999**

Email Contact: **support@sheppee.com**

**+44 117 987 5421** (International)



**Sheppee**  
INTERNATIONAL



**UK:** Halifax Way, Airfield Business Park, Elvington, York, YO41 4AU

T: +44 1904 608 999 F: +44 1904 608 777

E: sales@sheppee.com

V2.0

Halifax Way, Airfield Business Park, Elvington, York, YO41 4AU

T: +44 1904 608 999

F: +44 1904 608 777

E: sales@sheppee.com

W: www.sheppee.com