



PRZEDSIĘBIORSTWO WIELOBRANŻOWE  
**"VITROBUDOWA"**  
Spółka z o.o.



PRZEDSIĘBIORSTWO WIELOBRANŻOWE  
**"VITROBUDOWA"** Spółka z o.o.

ul. Wojska Polskiego 104  
97-300 Piotrków Trybunalski  
POLAND



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# About the Company

## ***CHAIRMAN'S WORD***

Global and professional fulfillment of Your needs with full thoughtfulness about costs, comprehensive satisfaction and Your company goodwill are our main aim.

I hope You will be interested in our offer below:

- We take a broad view of works according to Your requirements.
- We accomplish our services to meet Your quality expectations.
- The quality of our services was appreciated and approved by many companies we noted in our reference list.
- The geographical range of executed works includes Poland and other countries as France or Germany among many others.
- The service range of our company is still widening through accomplishing of new tasks and services.
- The quality level of our services is very high.
- Our service cost is competitive to prices of similar services other companies offer.

I remain faithfully Yours

Stanisław Rogulski  
General Director, Chairman of the board



## **MAIN OFFICE**

We are located in central Poland in Piotrków Trybunalski, 130 km southly from Warsaw.



The main office is located in 104, Wojska Polskiego Street,  
in the centre of Piotrków Trybunalski.



## ***HISTORY***

Przedsiębiorstwo Wielobranżowe "VITROBUDOWA" Sp. z o .o. was founded on the 18th, November, 1994. The Company has a rich experience in glass and ceramics industry, which has been gained since 1972 by many of its workers.

Mr. Stanisław Rogulski has been the chairman of the Company since the beginning of operating.

In 1999 the Quality Managing System was introduced, which was certified by ISO 9002 certificate in range of:

- building and reconditioning of glass and industrial furnaces,
- manufacturing and assembly of steel constructions, usual and industrial building.

Later on the new Quality Managing System was introduced, according to ISO 9001:2000 norm, which was confirmed by suitable certificate in October 2002.

The most important challenge for the Company is excellent service quality and customer satisfaction.



## **LEGAL FORM**

COMPANY: PRZEDSIĘBIORSTWO WIELOBRANŻOWE  
VITROBUDOWA Sp. z o.o.

HEAD OFFICE: POLAND, UL. WOJSKA POLSKIEGO 104  
97-300 PIOTRKÓW TRYBUNALSKI

LEGAL STATUS: Limited Company (Ltd)

CHIEF REPRESENTATIVE: STANISŁAW ROGULSKI,  
Chairman of the company

YEAR OF FOUNDATION: 1994

STATISTIC NUMBER: 590336881

TAX IDENTIFICATION NUMBER: PL-771-10-02-327

NATIONAL COURT REGISTER No: 0000195857

SHARE CAPITAL: 208 000 PLN

PHONE / FAX: + 48(44) 647-07-23 / + 48(44) 647-07-31

EMAIL: office@vitrobudowa.com.pl

HOME PAGE: <http://www.vitrobudowa.com.pl>



# **EMPLOYEES**

1. Number of employees (including co-operating business partners): 116
2. Number of blue-collar workers: 96
3. Number of supervisors and engineers: 11
4. Managers and office workers:
  - \* General Director-Chairman of the Company
  - \* Chief accountant
  - \* Economic and financial specialist
  - \* Law agent
  - \* Manufacturing Director
  - \* Main specialist for technology and quality
  - \* Manager of manufacturing steelworks and provision the building sites
  - \* Marketing specialist
  - \* Work and fire - safety specialist
  - \* Clerks of works
  - \* Masters

Main part of our crew has more than 20-years experience in special building and assembly works of industrial furnaces, in assembly of machines and devices for industry as well as in execution and assembly of steel constructions.



# Range of products and services

## ***MAIN ACTIVITIES***

1. Construction and reconditioning of all kinds of glass and industrial furnaces.
2. Every works in a furnace aisle.
3. Reconditioning of ceramic and steel chimneys.
4. Assembly of industrial machines and devices.
5. Manufacturing of steelworks, furnaces' constructions, platforms, trestle bridges , chutes, shop-floors' constructions.
6. Industrial installations: gas- air, water cooling, heating, e-boosting, bubbling etc.
7. Supervised furnace drain and heating up of glass furnaces.
8. General and industrial building.
9. Engineering.



## ***PRODUCTS AND SERVICES***

P. W. Vitrobudowa Ltd. has in range of its activity complex supplies of technological lines for metal production for glass plants.

We are offering:

1. Complete engineering for glass furnace.
2. Supply of refractories.
3. Assembly of furnaces for glass melting.
4. Steel construction for glass furnace.
5. Platforms and railing constructions for furnaces and forehearts.
6. Steel constructions for forehearts.
7. Complete system of reversal dampers on air-ducts for firing and waste-gases to chimney.
8. Complete automatic firing and melting control system.
9. Air installations for firing of furnace.
10. Air installations for cooling of furnace, throat and burners.
11. Gas installations, reduction and measuring panel and reversing panels for furnace.
12. Gas installations and reduction and measuring panels for working end and forehearts.
13. AKPiA - computer system installations including visualization of gas firing in furnace.
14. Heating up and starting up of the furnace and filling with cullet.
15. Supply, assembly and starting up of oscillatory batch charger for feeding of batch.
16. Supply and assembly of metal line laser control system.
17. Air installation for cooling and product forming machines.
18. Supply assembly and starting up of annealing furnace.
19. Supply and assembly of device feeding products to annealing furnace.
20. Supply and assembly of devices for purification of products body in hot zone and in cold zone.
21. Complete set of cold end conveyors.



22. Technological service and staff training.
23. Supply and assembly of cullet circulation during glass container production process.
24. Complete design of batch house and weighing of raw materials.
25. Supply of automatic set of devices for storing, weighing of raw materials in computer system.
26. Supply and assembly of devices for mixing and transport of batch to charger, cooperating in computer automatics.
27. "Hot" repairs of glass furnaces, without stoppage of melting process.



P.W. VITROBUDOWA Ltd major aim is to fulfil its customers expectations by a complex, professional and high quality service. High quality of our works is possible thanks to introduction of quality managing system according to ISO 90001: 2008 norm, which is confirmed by certificates.



# ***SPECIAL EQUIPMENT***

## 1. Machines for glass and ceramic industry:

- Devices for refining glass packages,
- Ware conveyers,
- Pushers,
- Batch chargers,
- Acid resistant carbon steel tanks and mixers.

## 2. Weighing and transport raw materials systems (complete bath houses)

- Weighers,
- Over-and under weigher conveyors:
  - platform augers,
  - vibrating conveyors,
  - belt conveyors,
  - closing mechanisms,
  - conveyors for picking up of cullet,
  - electrical and control cabinets,
- Complete automatic and manual control.

## 3. Industrial automation systems.

## 4. Industrial installations.