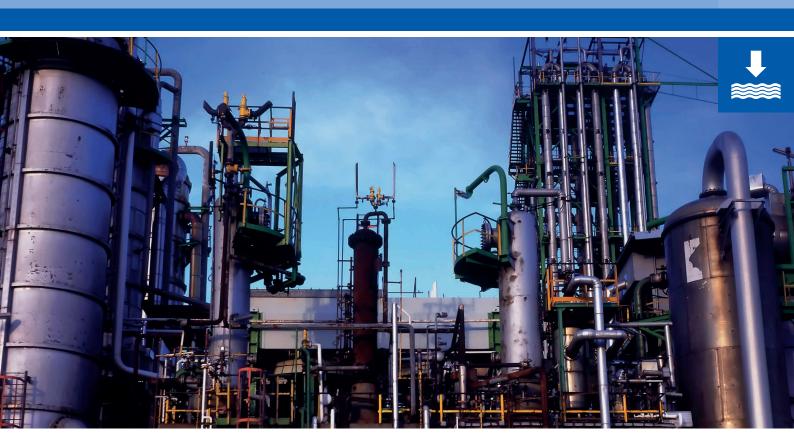
# **Continuous level**

**Non-contacting measurement** 





# Non-contacting measurement technology by Berthold

The level measurement technology by Berthold is used in a variety of industrial sectors – ranging from the chemical to the waste water industry. It is suitable for measuring ranges of just a few millimetres up to several metres.

Applications are particularly successful when facing extreme measurement conditions:

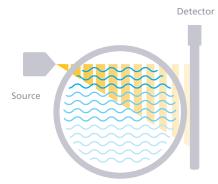
- Extreme temperatures
- High pressure
- Excessive foam formation
- Dust
- Acid or abrasive media

Our level measurement technology is suitable for any kind of vessel or bunker, e. g. storage tanks, hot storage tanks, vessels with agitators, cyclones, high-pressure reactors or autoclaves.



# **Non-contacting perfection**

- Easy mounting, on the outside of the vessel
- No contact with measured material
- Free of wear and maintenance
- Subsequent installation on existing systems possible



# Measuring principle & function

Gamma radiation is attenuated when it passes through the vessel. This attenuation is measured by a detector. The extent to which the radiation is attenuated is dependent on the level. The higher the level, the less radiation will reach the detector. In this manner, the level can be reliably monitored - irrespective of pressure, temperature, viscosity, colour and all chemical properties.

Consequently, this results in the high reliability and low maintenance of the radiometric measurement systems, even under harsh operating and environmental conditions.

# Continuous level measurement

Customized solutions which ideally comply with the existing requirements may be achieved by using various detectors and sources. They can be combined in various ways and may also be inserted in dip pipes.

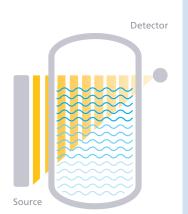
Which of these possibilities is selected depends on the:

- Measurement geometry
- Accuracy requirements
- Economic aspects

Our experienced application engineers will support you to find the optimum system configuration.

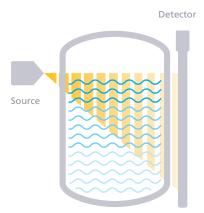


- Best accuracy over the entire measuring range
- Not affected by interfering radiation
- Can be optimally adjusted to the measurement geometry



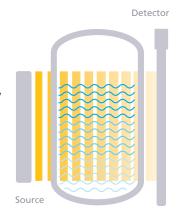
### Point source / Rod detector

- Very costefficient
- Large measuring ranges can easily be measured



#### Rod source / Rod detector

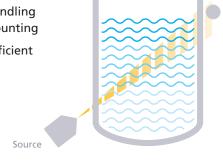
- Can also be used in dip pipes
- Ideal for high pressures
- Highest sensitivity at minimum source activity



Detector

### **Point source / Point detector**

- Short measuring ranges
- Takes up less space
- Easy handling and mounting
- Cost-efficient



# Using variety and experience to achieve a custom-made solution

Due to its unique and comprehensive range of "modular systems", Berthold is unparalleled when it comes to developing custom-made solutions that exactly meet the requirements of your measurement task. The Berthold experts can choose from a variety of proven solutions in order to provide you with the optimum system configuration that best fulfills your requirements and offer even further benefits that are not listed in your specifications.

By using different source geometries and isotopes, we are able to install superior systems that are perfectly tailored to your application and operating conditions. In combination with the highly sensitive detectors, extremely precise measurements are achieved while source activities are kept to a minimum.

The great variety of communication standards and certificates or the availability of 2-wire systems with separate evaluation units and compact probes complete the "Berthold offer of modular systems".

Excellent application engineers, a development department that has invested more than 800 man-years into the development of our systems and more than 30 patents

ensure the function and precision that you have come to expect. The more than 20,000 measurement systems reliably operating worldwide are a proof of that every day.

No matter which measurement task you are facing – we can offer you the right solution.

## Varied technological leadership

- Large selection of detectors
- 2-wire systems with separate evaluation units or compact probes
- In-house production of various source types and shapes with different isotopes
- Communication via HART, 4-20 mA, Profibus PA, Foundation Fieldbus
- Comprehensive safety features
- Robust design
- Comfortable software solutions
- Regular quality and stress tests



# The detectors offer the following benefits

#### **Highest sensitivity**

The high sensitivity offers many advantages:

- Increased accuracy and faster reaction times
- Reduced source activity ensuring a longer service life and less effort regarding radiation protection
- Use of smaller shieldings resulting in lower acquisition and transportation costs for source and shielding
- Dose rate of less than 1 μSv/h

### Very good long-term stability

A patented procedure for automatic drift compensation compensates temperature influences and ensures a high sensitivity as well as a constant measurement accuracy over the entire lifetime of the system.

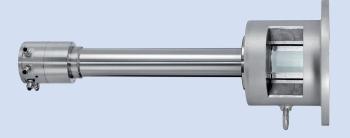
For example, the stability of the CrystalSENS is  $\leq$  0.002 % per °C, tested over a temperature range of – 40...+ 60 °C.



# **CrystalSENS**

Point detector with high-quality scintillation crystal made of sodium iodide which achieves a particularly high sensitivity despite its small volume. Due to its compact design, it is ideally suited for applications with limited space requirements.





Point detector with extraordinarily high sensitivity and measurement accuracy. Ideally suited for applications that could only be solved by using very high sources activities until now. It is perfect for thick-walled pipes and vessels or for large vessel diameters because measurements can be carried out using smallest source activities. The extremely large scintillation volume is many times bigger than that of traditional detectors resulting in a threefold to fourfold increase of the sensitivity. By using the SuperSENS, an imminent source replacement can be delayed by several years.



#### **UniSENS**

Rod detector with a sensitive length of 0.5 to 2 m. Multiple UniSENS detectors can be cascaded in order to cover larger measuring ranges.



This rod detector is the most economical solution for extremely long measuring ranges. A single detector is able to cover measuring ranges of up to 8 m. Thanks to the solid scintillator rod it comprises a high level of sensitivity and good light conducting characteristics.

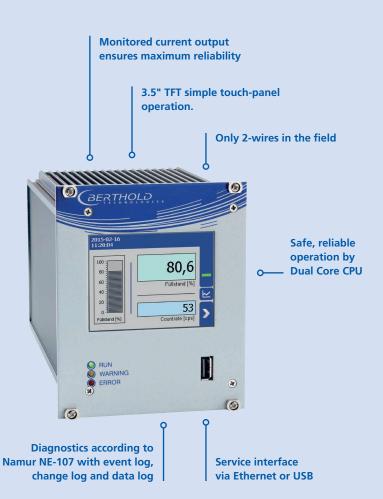
# **DuoSeries LB 470**

**Proven 2-wire technology with leading-edge functions** 



# **Using proven 2-wire technology**

- Unique: Radiometric level measurement with intrinsically safe power supply (full Ex-i)
- Ideal for all standard applications, but also for tricky measuring tasks
- Easy, intuitive operation via touch-screen
- Important maintenance-oriented diagnostic functions and self-monitoring
- Compatible with the previous model
- All contemporary Ex-approvals





# Simple and straightforward in operation

The LB 470 evaluation unit has a 3.5" large TFT touch panel for easy operation directly on the device. In addition, an USB keyboard or mouse can be installed.

The transmitter also provides an Ethernet interface for remote access.

# **Robust wall housing (IP65)**



## **Compensation of Gas Phase Changes**

Fluctuations in gas density and even changes of the gas composition can impair the accuracy of the level measurement. So that even under these difficult conditions, a high measurement accuracy can be ensured. Berthold offers a feature which compensates these gas-phase fluctuations. For this purpose, a second radiometric detector that only measures the gas phase is connected to the transmitter and the signal is used to correct the level.

#### I B 470

LB 470					
Evaluation unit					
Power supply	100 240 VAC, ±10 %, 24 VDC (21 32 VDC),				(Slave)
Ambient temperature	Operation: -20 +50°C No condensation for op			ing max. 40	)°C
Design	Master: 19" module 3 H		20		
Installation	Wall housing (IP65) or 1	19" frame			
Detector operating data					
Power supply	Supplied by evaluation	unit via a 2-	wire signal ca	able	
Cable connections	1x M16 for cable 4 9 mm 1x M12 for cable 3 6 mm				
Maximum cable length	With Berthold cable ID no. 32024, LiYCY-OZ 2 x 1 mm²: 1000 m Other cables: max. 40 $\Omega$ For intrinsically safe installations: L & C to be considered according to certificate				
Wire cross-section	0.75 2.5 mm²				
Housing material	Stainless steel ISO 1.430	01 / AISI 304	(others upon	request)	
Water cooling	Option (can also be ret	rofitted), ma	ıx. 6 bar		
Cascading	Up to 17 detectors				
	Scintillator size Ø x length [mm]	Weight [kg]	Weight with cooling syste		Collimator
CrystalSENS (point detectors)	50 x 50 (Nal/TI) 50 x 60 (polymer)	9	12 12		Option Option
UniSENS	50 x 500 (polymer)	13	19		Option
(rod detectors)	50 x 1000 (polymer) 50 x 1500 (polymer)	17 23	27 36		Option Option
	50 x 2000 (polymer)	27	43		Option
Ambient temperature Operation and storage	-40 +60 °C (-40 +140 °F) Beyond degrees of -20 +60 °C the cable gland kit for extended temperature ranges is required (metallic fittings) Observe possible temperature restrictions for Ex-protection!				
Temperature stability	≤0,002 %/°C (-40 +60 ≤0,01 %/°C (-40 +60			or	
Detector certificates & tests					
IP protection	IP66 / IP67				
Explosion protection	ATEX/IECEX: II 2 G Ex db eb IIC T1-T5 (T6) -40 +80 °C (+75 °C) II 2 G Ex db [ib] IIC T1-T5 (T6) -40 +80 °C (+75 °C) II 2 D Ex tb IIIC T85 °C -40 +80 °C II 2 D Ex tb [ib] IIIC T85 °C -40 +80 °C			°C (+75 °C) °C	
Other certificates	US/Canada: accordi	ng to Class [	Division (CSA)	and Zones	
Vibration / Shock	IEC 60068-2-27: mechanical Shock; IEC 60068-2-6: Vibration; IEC 60068-2-38: Climate test; IEC 60068-2-14 NA: Temperature shock				
Accessories					
Cable Gland Kit for Advanced Temperature Range	Metal Cable Glands -40 +60 °C (-40 +140 °F) With water cooling: -40 +100 °C (-40 +212 °F)				
Detector Service Modem	For operation via PC				
Signal inputs and outputs					
Signal output	4 20 mA potential-free / max. impedance 500 $\Omega$				
Digital inputs	2 inputs for hold and external adjustment				
Digital outputs	1 relay (SPDT) for failure signal 2 relays (SPDT and SPST) for min. / max. alarm, detector temperature and further alarm functions Permissible load at ohmic load: max. 33 VAC, 46 VDC, max.1A				
Interfaces	USB (for software update, data-backup, keyboard, mouse) RS 485 (For Master-Master communication) Ethernet (for remote access)				
Data backup	Internal: in non-volatile memory; External: USB memory				
Menu languages	English, German, French, Spanish, Italian, Portuguese, Russian, Chinese, Korean, Finnish, Serbian, Rumanian, Bulgarian, others upon request				
Features					
	Diagnostics according t Event log, change log, Dynamic adjustment of Calibration adjustment X-ray interference prot Automatic warning sou	and data log time consta : Automatic ection (XIP)	) ints adjustment c	of the calibr	ation curve

Automatic warning source exchange

# **SENSseries LB 480 Extremely robust** The best choice for high demands design **Continuous water** The best choice for high demands cooling for the entire detector (can also be retrofitted) Compact field device with integrated evaluation unit Process connection via HART ■ SIL 2, with homogeneous redundancy SIL 3, for high and low level alarm and continuous level measurement Quick Start menu for effective and fast start-up Current output active ■ Daily functional check and continuous self-monitoring or passive ■ High interference immunity (SIL standard) ■ Gas-density compensation Stainless steel housing **Operation via** HART communicator, Siemens **Simatic PDM or** AMS/DeltaV **High durability** Monitoring of detector temperature confirmed in with adjustable max./min. threshold various temperafor cooling control ture, shock and vibration tests **Monitored current output CPU** monitoring through **Watch Dog Timer** For cascaded systems: Status messages of the Slaves are transferred to the **Terminal Compartment** Master. Complete (Ex-e) functional monitoring of the slaves is possible.

Excellent IP protection: IP 65, 66, 67, 68, 69K

# [SIL2] [SIL3] [EX]

# Safe for critical processes

SENSseries LB 480 is particularly suitable for challenging measuring tasks in safety-related applications. The system is certified for application in SIL2 plants. The certificate covers level measurements for overfill and underfill protection (high/low level alarm) as well as continuous level measurements – without restriction of the measuring range. In homogeneous redundancy, the SENSseries LB 480 can even be used in SIL3 applications. The high reliability of the measurement is supported by important diagnostics, such as permanent monitoring of the detector function by comparison with cosmic background radiation and much more. An outstanding operational safety is guaranteed.

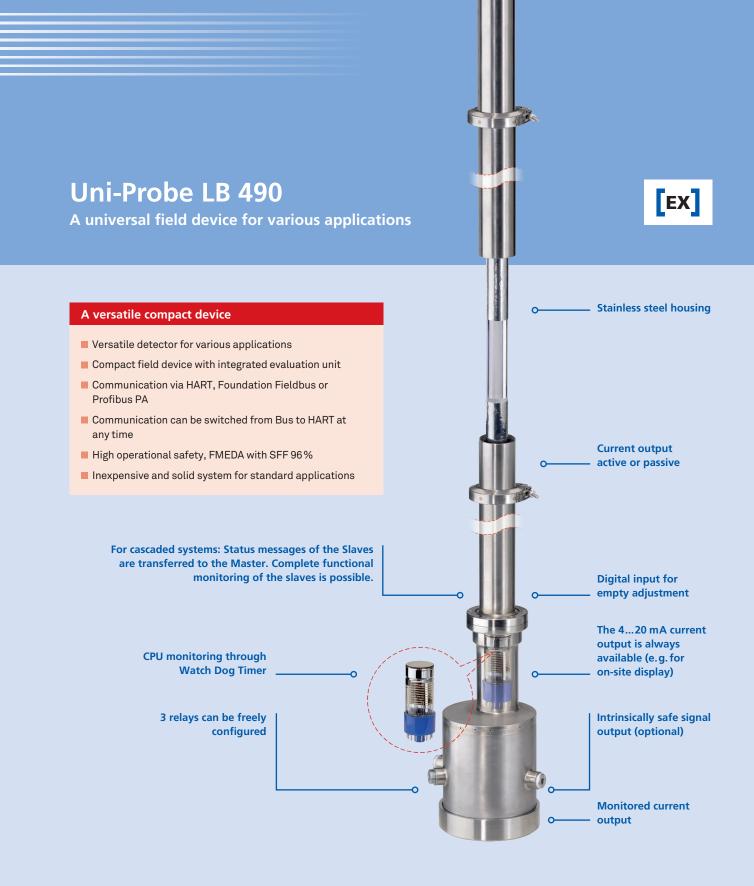
## **Radiation Interference Detection XIP**

With this feature, welding checks do no longer interfere the measured value. The measured value is frozen until the radiation interference detection is over. A digital output signalizes the detection of radiation interference.



### **LB 480**

Detector operating data					
Power supply	100 240 VAC, ±10 %, 50 60 Hz, 8 VA 24 VDC (18 32 VDC), 8 W				
Cable connections	4 cable entries M20 closed with blind plug Option: Cable glands M20				
Maximum cable length	3300 m (120 Ω)	, 1600 r	m (250 Ω), 80	00 m (500 Ω)	
Wire cross-section	0.5 1.5 mm²	( up to	2.5 mm² wit	hout wire-end sleeve)	
Housing material	Stainless steel I	SO 1.43	01 / AISI 304	l, optional 316L (others u	pon request)
Water cooling	Option (can als	o be re	trofitted), m	ax. 6 bar	
Cascading	Up to 17 detect	tors			
	Scintillator size Ø x length [mn		Weight [kg]	Weight with cooling system [kg]	Collimator
CrystalSENS (point detectors)	50 x 50 (Nal/TI)		12.5	16.5	Option
UniSENS	50 x 500 (polym	ner)	16	25	Option
(rod detectors)	50 x 1000 (poly		21	32	Option
	50 x 1500 (poly 50 x 2000 (poly		25 30	40 48	Option Option
TowerSENS base module	50 x 1000 (poly		20	27	
TowerSENS base module	50 x 2000 (poly		26	41	-
TowerSENS extension	50 x 2000 (poly	mer)	17	32	_
	Up to 3 extensi	on mod	lules		
SuperSENS	150 x 150 (poly		52	59	Standard
Ambient temperature Operation and storage	-40 +60 °C (-4 Observe possib			rictions for Ex-protection	!
Temperature stability	≤0,002 %/°C (-40 +60°C) for CrystalSENS and/or ≤0,01 %/°C (-40 +60°C) for UniSENS				
Detector certificates & tests					
IP protection	IP65 / IP66 / IP6	7 / IP68	/ IP69K		
Explosion protection	ATEX/IECEX: II 2 GD Ex de IIC T5 Gb / Ex tb IIIC T95 °C -40 °C 80 °C II 2 GD Ex de IIC T6 Gb / Ex tb IIIC T80 °C -40 °C 65 °C II 2 GD Ex de [ia Ga] IIC T6 Gb -40 °C 50 °C II 2 GD Ex de [ia Da] IIIC T80 °C Db -40 °C 50 °C				
	US:			Group B, C, D	
	Canada: Class I, Division 1, Group A, B, C, D				
	US/Canada: Class II, Division 1, Group E, F, G Class I Zone 1 AEx de IIC				
			Zone 1 AEx		
		-40 °C	80 °C (11-	T5), -40 °C 65 °C (T6)	
Functional safety Vibration / Shock	SIL2 / SIL3  Vibration: 1.9 g / mechanical Shock: 30 g				
	According to DIN EN 60068-6 and 60068-2-27				
Signal inputs and outputs					
Signal output	HART 4 20 mA potential-free, active or passive Max. impedance: $500~\Omega$ (active) Resolution better than $0.006~\text{mA}$ Stability +/-0,001 %/°C (-40 $60~\text{°C}$ ) Voltage supply: $18~\text{V}$ $32~\text{V}$ (passive) Max. impedance at $12~\text{V}$ : $250~\Omega$ (passive) Max. impedance at $24~\text{V}$ : $500~\Omega$ (passive)				
Digital outputs	Open Collector alternatively for: Max. alarm, min. alarm Warning messages + error messages Hold signal, interference radiation detection, detector temperature Permissible load at ohmic load: max. 100 mA at 5 36 VDC				
Interfaces	RS 485 for software update, cascading, gas-density compensation				
Detector service modem	For operation via PC				
Data backup	in non-volatile memory				
Features					
	Fast measurement sample rate in milliseconds Compensation of gas-phase fluctuations Radiation interference detection – XIP (X-ray interference protection) Automatic warning source exchange Event log, change log QuickStart menu Continuously monitored current output				



# Robust compact device for high demands

The level measurement system LB 490 Uni-Probe is a proven compact device provided with a robust stainless steel housing. It comes at a reasonable price, is reliable and precise and only requires very little source activity. It features all common communication capabilities such as

HART, Profibus PA and Foundation Fieldbus. A FMEDA study revealed a SFF (Safe Failure Fraction) of 96 %. This is an excellent result and an impressive testimony of the high reliability and operational safety provided by these systems.



# **Monitored current output**

By monitoring the current output, it is ensured that the correct measurement values are displayed. The device constantly compares the actual flowing current with the target value. In the event of deviations, a failure current is generated. A Watch Dog Timer monitors the functioning of the CPU simultaneously.

# **LB 490**

Detector operating data				
Power supply	100 240 VAC, ±10 %, 50 60 Hz, 15 VA 24 VDC (18 32 VDC), 15 W; 24 VAC +10 %/-15 %, 50 60 Hz, 15 VA			
Cable connections	4 cable entries 3/4 inch, NPT, closed with blind plug Option: metric adapters and cable glands upon request			
Maximum cable length	3300 m (120 Ω), 1600	m (250 Ω), 8	00 m (500 Ω)	
Wire cross-section	0.5 1.5 mm²			
Housing material	Stainless steel ISO 1.43	301 / AISI 304	1	
Water cooling	Option, max. 6 bar			
Cascading	Up to 8 detectors			
	Scintillator size Ø x length [mm]	Weight [kg]	Weight with cooling system [kg]	Collimator
CrystalSENS (point detectors)	50 x 50 (Nal/TI)	22.5	24	Standard
UniSENS	50 x 500 (polymer)	14	18.5	Option
(rod detectors)	50 x 1000 (polymer)	17	25	Option
	50 x 1500 (polymer)	19	30.5	Option Option
	50 x 2000 (polymer)	21	36	Option
TowerSENS base module TowerSENS base module	50 x 1000 (polymer) 50 x 2000 (polymer)	20 26	27 41	_
TowerSENS extension	50 x 2000 (polymer)	17	32	-
	Up to 3 extension mo	dules		
SuperSENS	150 x 150 (polymer)	52	62	Standard
Ambient temperature Operation and storage	-40 +60 °C (-40 +140 °F) for CrystalSENS and/or -40 +55 °C (-40 +131 °F) for UniSENS Observe possible temperature restrictions for Ex-protection! For 100240 VAC version, operation only up to max. 50 °C			
Temperature stability	≤0,002 %/°C (-40 +50 °C) for CrystalSENS and/or ≤0,01 %/°C (-40 +50 °C) for UniSENS			
Detector certificates & tests				
IP protection	IP65 / IP66 + Nema 4X			
Explosion protection	ATEX/IECEX: II 2 GD EEx d IIB T5 IP66 T80 °C -40 +80 °C II 2 GD EEx d IIC T6 IP66 T80 °C -40 +60 °C (+50 °C bei LB 490 TowerSENS and SuperSENS)  II 2 GD EEx d [ia] IIC T6 IP66 T80 °C -20 +50 °C  US/Canada Class I Division 1 Group A, B, C, D (FM/CSA): Class II Division 1, Group E, F, G -40 +50 °C			
Other certificates	Nepsi, IECEx, Kosha, C			· · · · · · · · · · · · · · · · · · ·
Signal inputs and outputs				
Signal output	HART 4 20 mA potential-free, active or passive Max. impedance: $500 \Omega$ (active) Voltage supply: $12 \text{ V} \dots 24 \text{ V}$ (passive) Max. impedance at $12 \text{ V}$ : $250 \Omega$ and/or $24 \text{ V}$ : $500 \Omega$ (passive) Option: intrinsically safe HART current output 4 20 mA, potential-free, passive Voltage supply: $12 \dots 30 \text{ V}$ , voltage drop $<3.5 \text{ V}$ , $20 \text{ m}$ signal cable (blue), pre-assembled Exi IIB: Lo= $14.78 \text{ mH}$ ; Co= $679 \text{ nF}$ / Exi IIC: Lo= $2.18 \text{ mH}$ ; Co= $84 \text{ nF}$			
Bus output – option	Bus interface: Profibus PA or Foundation Fieldbus Bus powered, typical 13 mA with 2xAl function blocks Option: intrinsically safe Bus interface, 20 m signal cable (blue), pre-assembled Approval according to ATEX and FISCO			
Digital inputs	Dig In 1: Hold input , Dig In 2: Empty adjustment			
Digital outputs	1 relay (SPDT) for collective fault message 3 relays (SPDT) alternatively for: Hold signal, min. / max. alarm, detector temperature, radiation interference detection Permissible load at ohmic load: max. 5 A bei 250 VAC or 30 VDC			
Interfaces	RS 232 for software update			
Data backup	in non-volatile memory			
Features				
	For HART, Foundation X-ray interference pro Event log Continuously monitor	otection (XIP)	)	

# Unique technology

Making special solutions the new standard

Berthold is the only radiometry supplier worldwide with an in-house source production. This opens up unique possibilities for us and our customers. The sources are manufactured customer-specifically and can therefore be optimally adjusted to the respective application requirements. Our standard range includes:

- Point and rod sources
- Dip pipe sources for installation in a vessel
- Various isotopes such as Cs-137 or Co-60
- Shieldings with different exit angles for radiation beam
- Various shielding materials such as lead, wolfram or stainless steel

This variety enables us to always select the isotopes and shieldings that represent the most cost-efficient solution for the respective application while ensuring the best measurement result at minimum radiation exposure. We will be happy to develop special solutions for special applications as well. **Please contact us.** 



#### **Rod source innovation**

Rod sources with continuous activity distribution achieve the highest measurement accuracy. This is why they are often used for critical processes. Thanks to the unique Berthold manufacturing method, the activity is distributed along the source length in such a way that the radiation passes through the vessel in an optimal manner—which applies to each individual vessel. This means that it does not matter whether the level has changed in the upper or lower part of the measuring range since the sensitivity of the measurement is equally high over the entire measuring range.

### **Maximum safety**

The SSC source capsules made by Berthold have been tested according to ISO 2919 and exceed even the highest classification C66646. They are extremely robust and can withstand temperatures of up to 1200 °C. The three-fold encapsulation of the isotope ensures maximum safety even in extreme measurement environments. Our shieldings comply with the following international standards:

- ANSI 43.8
- ISO 7205
- IEC 62598

# Tailor-made - the best solution for you

For every measurement, our project engineers recalculate the required source activity while strictly adhering to the ALARA principle (As Low As Reasonably Achievable). This means that the sources are designed in such a way that only the absolutely necessary source activity is used. Thanks to the high sensitivity of our detectors, the source activity in systems made by Berthold is the lowest of all systems currently available on the market. A dose rate of less than 0.001 mSv/h is already sufficient in order to realise a reliable level measurement. In order to provide you with a short overview of the radiations you may be exposed to, we have listed some examples in the table "How high is the radiation?".

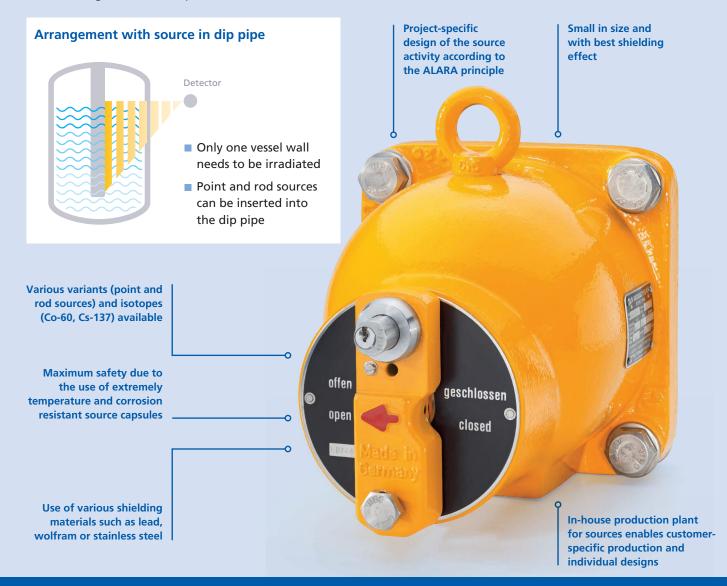
# **Competence in radiation protection**

Whoever conducts radiometric measurements automatically has to deal with the issue of radiation protection. So it is good that we have a team of in-house experts on this matter. In the radiation protection business unit, experts deal with the tasks related to dose rate measurement. The transfer of knowledge is direct and synergies are to your advantage. Berthold takes a special responsibility when it comes to the training of its customers. We offer trainings for radiation protection officers.

# How high is the radiation?

#### Radiation

Flight over the Atlantic	0.06 mSv
Chest x-ray	0.1 mSv
Living at 1600 metres above sea level	1.2 mSv/a
Berthold measurement (vessel is empty)	0.001 mSv/h



# Other applications



Our detectors are also ideally suited for the following applications:

- Density and concentration
- Point level switch
- Bulk flow / mass flow

# Technical support – a matter of course

Our sales engineers and application experts will gladly assist you in choosing the detector that is best suited for your measurement task. They will determine the right solution according to your needs and specifications and provide you with individual advice, free of charge.

Communication standards		-	
4-20mA	•	•	•
HART		•	•
Foundation Fieldbus/Profibus PA			•
Certificates			
ATEX/IECEx	•	•	•
Intrinsically safe signal output	•	•	•
Intrinsically safe power supply	•		
US/Canada (FM / CSA)	•	•	•
SIL 2/3		•	
FMEDA			•
Versions			
CrystalSENS	•	•	•
UniSENS	•	•	•
TowerSENS		•	•
SuperSENS	•	•	•
Software			
Radiation Interference Detection XIP	•	•	•
Monitored current output	•	•	•
Gas-density compensation	•	•	
Quick Start		•	
PRC*		•	
Speedstar (50 ms response time)		•	
Operation and parameter settings			
Separate evaluation unit	•		
HART communicator		•	•
DeltaV AMS / Simatic PDM		•	•
FDT/DTM		•	•
Ethernet	•		

DuoSeries LB 470 SENSseries LB 480 Uni-Probe LB 490

<sup>\*</sup>PRC = compensation for products with natural radioactivity



# We are there for you! Worldwide.

Our sales engineers look forward to your request. Regardless of what you want to measure and no matter where. We will provide you with the right system for each measurementtask and we do know how to configure it so that it perfectly suits your needs. From a wide variety of possible variants, our application engineers will choose the right one for your.

Benefit from our know-how, our experience and our engineering spirit – especially in the early project phases. **Please contact us.** 

All components required for this purposes are developed and manufactured in Germany entirely. At Berthold, you will always receive "made in Germany" quality products.

# BERTHOLD TECHNOLOGIES perfect solutions from a single source.

The engineers and service technicians of Berthold Technologies are always there when they are needed. Thanks to our worldwide network of branch offices we are able to provide you with quick and competent support if necessary. Our qualified personnel will be at your site in no time at all.

You can take our word for it.

